Power Electronics Testing

Electric Vehicle Test Solutions

www.chromaate.com

Chroma

Turnkey Test & Automation Solution Provider

Chroma, founded in 1984, is one of the World's leading suppliers of Automatic Testing Equipment (ATE) and provides test and measurement instrumentation and systems for various technology related industries. We specialize in turn-key test and automated solutions, which work in conjunction with manufacturing execution systems (MES).

Chroma's strength lies in test and measurements for power electronics, passive components, electrical safety, video & color, flat panel displays, automotive electronics, optical devices, and semiconductor industries. More importantly, Chroma supports clean energy initiatives by providing solutions to test photovoltaics, LED lighting, Li-batteries, power battery packs, electric vehicles and any ongoing new eco-driving industry developments.

In addition to having a large diverse group of R&D engineers, Chroma invests heavily in research and development each year to ensure its continued technological leadership. Core technologies in power electronics and optics have fueled Chroma’ s drive forward into various new markets and success in providing innovative new test solutions with precision, reliability, and uniqueness.

Chroma Group & Global Operation Sites

CHROMA GROUP			
CHROMA ATE INC.			
Neworld H.K.	Chroma Investment	MAS Automation/Taiwan	ADIVIC Technology
Chroma/Beijing	Chroma/USA	MAS Automation/Nanjing	EVT Technology
Chroma/Shanghai	Chroma/Netherlands	MAS Automation/Xiamen	Testar Electronics
Chroma/Suzhou	Chroma/Japan		Chroma New Material
Chroma/Chongqing	Quantel/Southeast Asia		DynaScan Technology
Chroma/Xiamen			ADLINK Technology
Chroma/Shenzhen			
Chroma/Dongguan			

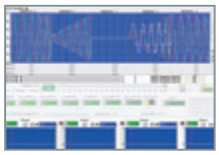
Power Electronics Test Instruments

Over the years, Chroma ATE has gained extensive knowledge and know-how through participation in the electronics test industry by providing the right solution throughout different phases of product development and fabrication. These test solutions are not limited to power testing and are offered throughout the EV/PHEV industry.

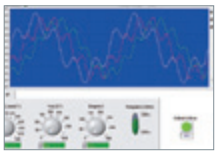
Chroma ATE offers various AC/DC power source and electronic load products with a broad selection of power ratings, ranging from several hundred watts to a few hundred kilowatts, which can be used to test EV/PHEV related components and devices. Utilizing these in conjunction with our versatile automated test systems, provides a full range of test solutions for EV/PHEV related applications such as battery storage systems, EVSE charger stations, DC/DC converter units and motor traction drivers.

Programmable AC Source
61500 Series
Regenerative Grid Simulator
61800 Series

- ☑ 0.5kW-60kW/ 1 or 3-phase
- ☑ 150V/300V, 15Hz-1000Hz (61500 Series)
- ☑ Parallel operation for higher power up to 300kW (61800 Series)
- ☑ Full 4 Quadrant/Regenerative Feature (61800 Series)



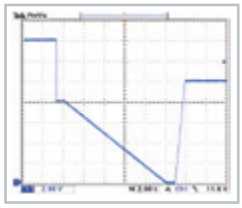
Transient Voltage Programming



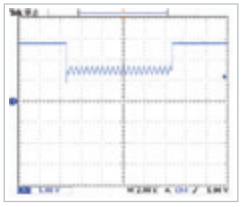
Distorted Waveform Editor

Programmable DC Power Supply
62000H Series

- ☑ 5kW-15kW/ 0-1000V/ 0-375A
- ☑ High power density (15kW in 3U)
- ☑ Easy Master / Slave parallel & series operation up to 1.5MW



Battery Voltage Dropout



Engine Starting Profile of ISO 16750-2

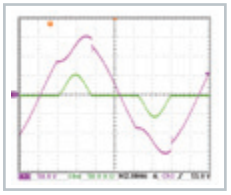
Programmable DC Electronic Load
63200A Series

- ☑ 0-24kW/0-150V/0-600V/0-1200V/0-2000A, Rated power up to 240kW
- ☑ CC, CR, CV, CP load modes
- ☑ Master/Slave paralleling control mode
- ☑ User Defined Waveform

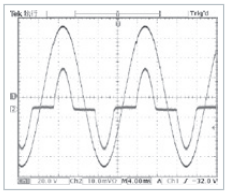
Constant Current | Constant Resistance | Constant Voltage | Constant Power

Programmable AC Electronic Load
63800 Series

- ☑ 1.8kW-4.5kW/ 50V-350V/ 45-440Hz
- ☑ V, I, PF, CF, P, Q, S, F, R, Ip+/- & THDv measurement
- ☑ Easy Master/Slave parallel & 3-phase operation up to 67.5kW



Rectified RLC Mode

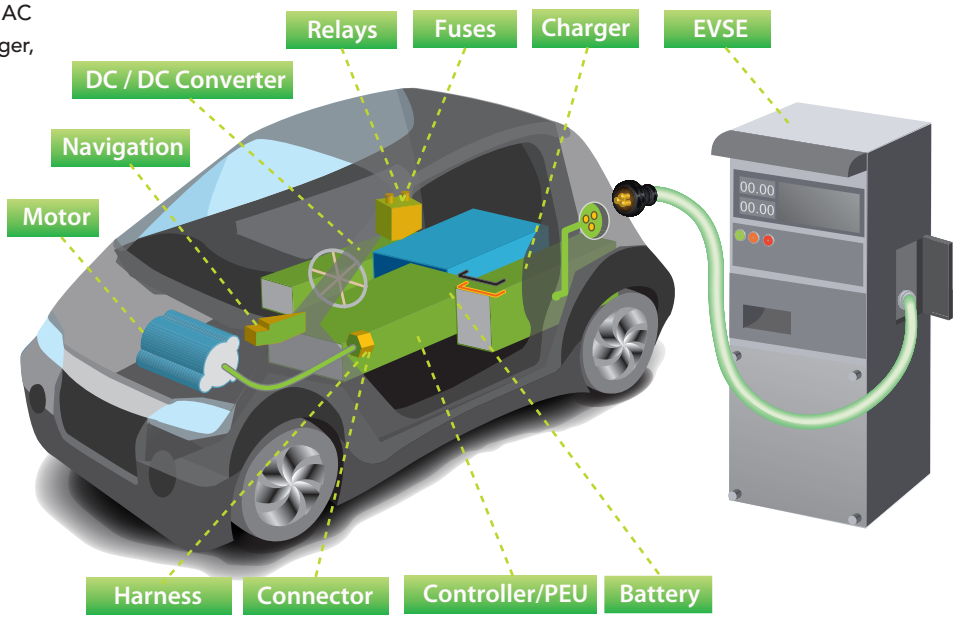


Programmable Crest Factor of Loading Current

High Performance Hardware Devices and Software Architecture

Automatic Test System - Chroma 8000

The power conversion components of EV/HEV are composed of several power electronic units, which include the AC or DC EVSE (EV Supply Equipment), on-board charger, DC/DC converter, motor driver, etc. The Chroma ATS (Automatic Test System) addresses the specialized requirements involved in testing the power electronics during not only the development phase, but also the production phase. The benefits of our ATS are not limited to the reduction of manpower and prevention of human error; they also include advanced features such as automatic test data recording and creation of statistical analytical reports for later design review or product improvement. There are custom-built systems that are designed specifically for certain power electronic units; however, these systems are usually difficult to maintain and lack flexibility. These shortcomings will definitely impede the product development process as test methodologies evolve.



The Chroma 8000 ATS is a standard test platform that solves the conventional problem of self designed ATS's for power electronics testing. It is built on testing technology and experience in the power electronics industry, where Chroma has been a technological leader for more than 30 years. Chroma has provided over 2,000 Chroma 8000 ATS's to customers worldwide that are being used in R&D, QA departments and production lines. Our test system is designed to have an open architecture, allowing the user to easily integrate various instruments. The Chroma 8000 ATS includes a wide range of hardware choices such as AC/DC power supplies, Electronic Loads, Power analyzers, Oscilloscopes, Digital multi-meters, as well as various digital/analog I/O cards. This flexibility combined with an open architecture gives the user an adaptable, powerful and cost effective test system for EV/HEV power electronics. The Chroma 8000 test system includes a sophisticated test executer, which includes pre-written test items. Users may also create new test items by using the test item editor function. This provides the flexibility to expand your test library without limits. The Chroma 8000 ATS's ability to satisfying the test requirements for multiple power electronic units is key to keeping consistency and reducing costs during the transition between R&D and production.

EV AC Charging Compatibility ATS

The following pictures of the Chroma ATS show some applications for EV/HEV. The system will not only perform the tests and report it to an isolated PC, but it will also network to the shop-floor (MES) system for production line for data log-in, analysis and monitoring.

OBC/DC-DC Converter ATS

BMS PCBA ATS

Battery Pack ATS

AC&DC EVSE ATS

Software Platform for ATS Chroma 8000

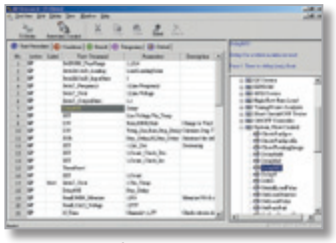
PowerPro III

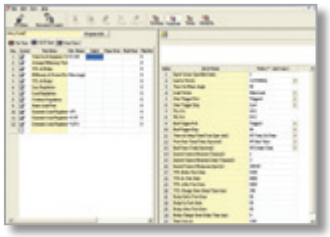
PowerPro III provides users with an open software architecture suited to a wide range of applications and devices. The test item editor is a powerful tool which is similar to the C language, but much easier to use. It allows users to define test procedures, test condition variables, test result variables and temporary variables. The test program editor also provides a useful means to link several pre-defined test items for batch testing.

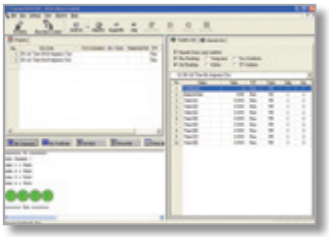
PowerPro III includes extended reporting capabilities, statistics and management functions, various test document generation and system administration. The unique report wizard and generator provide a total solution for any documentation requirement. It allows users to integrate different types of presentations, like tabular test data, DSO waveform and correlation charts in MS WORD format. Users may also edit and store report formats for future use, thus saving time creating test reports. The Statistics function provides off-the-shelf statistical reporting tools. All the test conditions defined in the test program, as well as the test readings, can be stored and analyzed by the statistics report function. The report and raw data may be printed out or stored in a file.

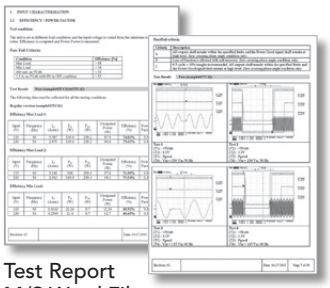
Power Pro III runs under the Windows 2000/XP/7 operating environment, providing the test engineer a dedicated test system with easy access to Windows resources.

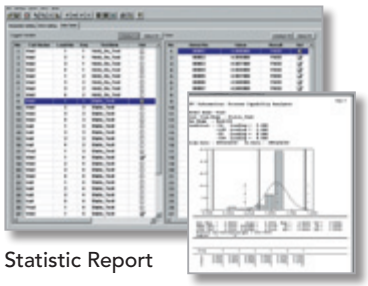
Software Main Screen


Test Item Editor


Test Program Editing


Running GO/NOGO


Test Report
M/S Word File


Statistic Report

Customized Test Fixtures

The test fixture, a device that interfaces between the ATS and the UUT, is a necessity for EV/HEV power electronics unit testing. Due to the different form factors and various connector types, it is impossible to find an off the shelf test fixture that can fit all testing requirements. The Chroma 8000 ATS support team not only helps to plan and develop the ATS, but they also provide their expertise to tailor a test fixture to the customer's needs.



Customized Test Fixtures

Electrical Safety Test

Electrical safety testing is critical for electric vehicles as persistent electrical quality is a requirement for the drivers that have to drive the cars every day. For the environment the electric vehicles are in use, the application of electrical safety covers the power system, the charging system, the power wiring, the charging line, the charging connector, the charging station, and more.

Standards

- ☑ Isolation resistance Test (ISO 6469-1, GB/T 18384-1)
- ☑ Withstand voltage test (ISO 6469-3, GB/T 18384-3)
- ☑ Continuity test for potential equalization (ISO 6469-3, GB/T 18384-3)
- ☑ Related standards : UL 2202, UL 2251, ECE R100, UL 2580, GB 18488


19032 Series

Electrical Safety Analyzer - Model 19032 Series

- ☑ Combines Hi-Pot, IR, GB, LC/ALC/DLC and Dynamic Function Test
- ☑ Equips the state-of-the-art Open Short Check (OSC) function that can make customers totally worry-free when testing the finished products


19200

Electrical Safety Test Scanner - Model 19200

- ☑ Relay control and Module system
- ☑ Supporting WV/IR/GB Test, Function Test


8900

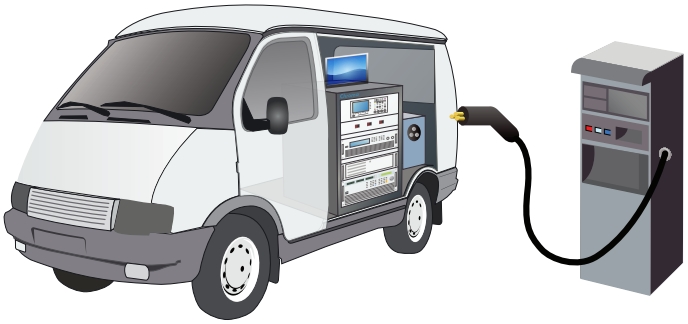
Electrical Safety ATS - Model 8900

Safety testing requirements for EV related products have more standards than general electricital products in terms of testing items and multi-channel points. The Chroma 8900 Electricity Safety ATS provides outstanding integrated testing solutions and multi-channel points for the customers.

Customized ATS for EV/PHEV Maintenance Application

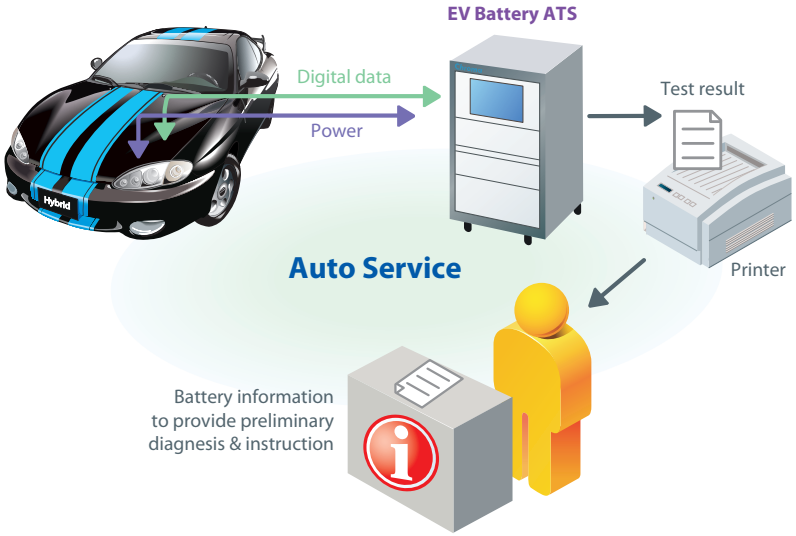
Charger station

The demand for charging stations is steadily growing as EV/PHEV's gain popularity. Unlike conventional gas stations, which mainly consists of mechanical parts, the EV/PHEV charging station implements sophisticated electronics for metering, controlling, and measuring the amount of energy required and transferred to the vehicle. In order to keep the charging station in optimum operating condition and maintain its accuracy, frequent service and calibration is required. Chroma ATE has the capability to provide a customized mobile service system, which is specifically designed to perform diagnosis, measurement and meter calibration for these charging stations.



Auto Service

With the powertrain system switching from internal combustion engine (ICE) mechanical designs to fully electric powertrain designs, ICE oriented auto mechanics must quickly familiarize themselves with electrified systems. In order to provide optimum vehicle operating conditions, maintain serviceability, and minimize the chance of a mechanics exposure to electric shock hazards, the Chroma 8000 provides unique, dynamic diagnostic capabilities. These include: vehicle battery unit testing, voltage/current parameter measurement reading, CAN bus interface, diagnostic reporting, etc. The test system provides diagnostic data through the internet directly to the vehicle manufacturer for data analysis.



Battery Pack/Module Testing

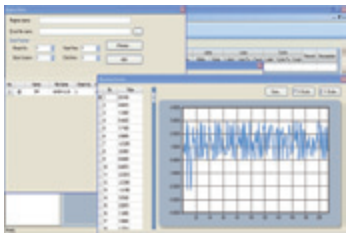
Regenerative Battery Pack Test System 17030/17020 Series

The 17030 system is a high precision integrated solution specifically designed for high power battery pack tests. Accurate sources and measurements ensure test quality that is suitable for performing exact and reliable testing that is crucial for battery pack incoming or outgoing inspections, as well as capacity, performance, production, and qualification testing.

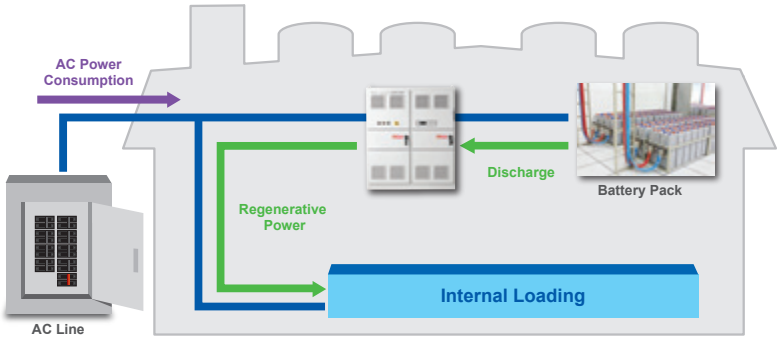
Key Features - Model 17030

- ☑ Charge / discharge mode : CC/CV/CP/Waveform Current
  - Voltage range : 10~1200V
  - Current range : 0~1000A
  - Power range : 90~500kW (Parallelable : Max. 2 units)
- ☑ High precision measurement accuracy
  - Voltage : 0.05% rdg.+0.05% F.S.
  - Current : ±0.1%FS
- ☑ Driving cycle simulator
  - 720,000 points of driving profile memory, download from Excel file
  - Minimum △t : 10ms
- ☑ Voltage / Current sampling rate : 50kHz for calculating dynamic charge / discharge capacity
- ☑ System integration : BMS interface, Chamber, Data logger
- ☑ Regenerative battery energy discharge

Model 17030



Driving cycle simulator

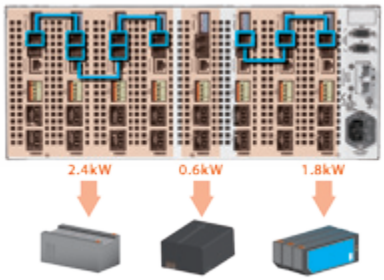


Regenerative function

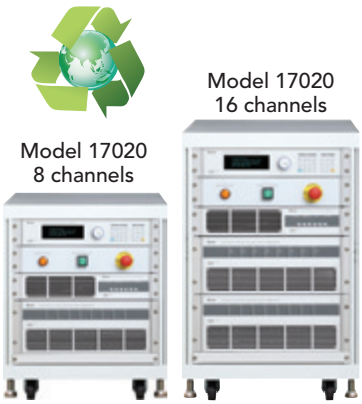
Chroma's 17020 system is equipped with multiple independent channels to support dedicated charge/ discharge tests, on multiple battery modules / packs, each with discrete test characteristics. The channels can easily be paralleled to support higher current requirements. This feature provides the ultimate flexibility between high channel count (max 60 channels) and high current testing.

Key Features - Model 17020

- ☑ Charge / discharge mode : CC/CV/CP
  Voltage Range : 20V / 60V / 100V / 200V / 500V
  Current Range : 13A / 30A / 50A / 62.5A / 65A
  Power Range : 600W / 1250W / 2500W for one channel
  (Max. parallelable channel : 60 channels)
- ☑ High precision measurement accuracy
  Voltage : 0.02% rdg.+0.02% rng.
  Current : 0.1% rdg. + 0.05% rng.
- ☑ Driving cycle simulator
  720,000 points of driving profile memory,
  download from Excel file ; Minimum Δt : 10ms
- ☑ Voltage / Current sampling rate : 50kHz for calculating dynamic charge / discharge capacity
- ☑ DCIR function (IEC 61960-2003)
- ☑ Regenerative battery energy discharge
  Efficiency : About 85% at above 20% of rated power



Channels parallelable for higher current



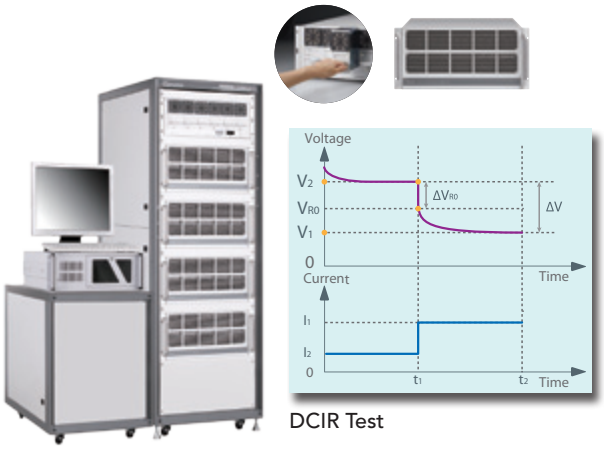
Flexible system configuration

Battery Cell Testing
Programmable Charge/Discharge Tester 17011

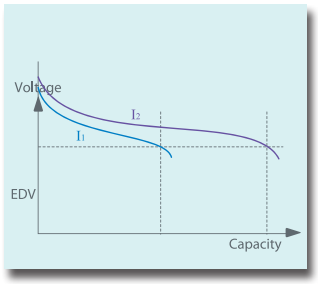
Chroma 17011 series is a precision charge/discharge test system specifically designed for Lithium-ion secondary battery, EDLC, and LIC. The features of this system are typically required to perform cell cycle life test, QC, material research, etc.

Key Features

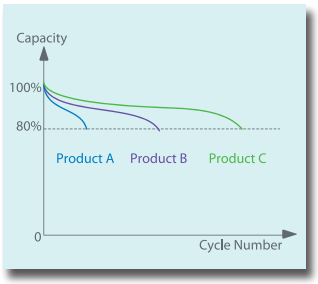
- ☑ CC/CV/CP Charge & Discharge Modes
  Voltage Range : 0~5V ; Current Range : 20A/30A/100A
- ☑ High accuracy Voltage & Current Measurement
  Voltage : 0.02% rdg.+0.02% F.S
  Current : 0.02% rdg+0.02% rng/ 0.03% rdg. + 0.03% rng.
- ☑ Battery DCIR Charge & Discharge Mode Functions
  Build-in DCIR Charge & Discharge modes, produce DCIR value
- ☑ EDLC Charge & Discharge Modes
  Follow IEC 62391 to test EDLC capacitance
- ☑ High Sampling Time up to 10mS
- ☑ Test channel parallel function for higher test current rating
  Maximum paralleled test current : 1200A



DCIR Test



Capacity Testing



Cycle Life Testing

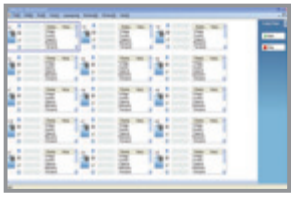
Software Platform Battery Pro

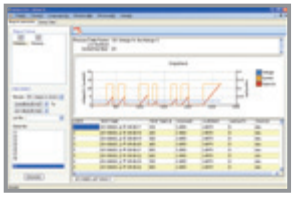
The Battery Pro Platform is specifically designed to meet the various requirements for testing secondary battery packs with a high degree of safety and stability. Charge and discharge protection aborts tests when abnormal conditions are detected. Data loss, storage and recovery are protected against power failure.

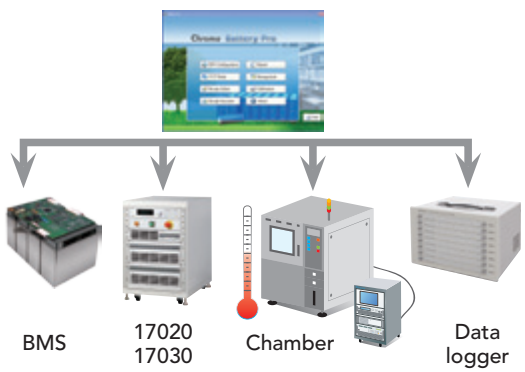
Software Integration - Model 17030/17020

- ☑ BMS communication interface : Collecting BMS data to control charge/discharge profile and protection setting
- ☑ Data logger : Collecting measured battery cell voltage and temperature to control test procedure and protection setting
- ☑ Thermal Chamber : Synchronizing temperature control with charge/discharge profile

Main Menu


Real-time Multi-channel Monitor


Diversified Reports



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